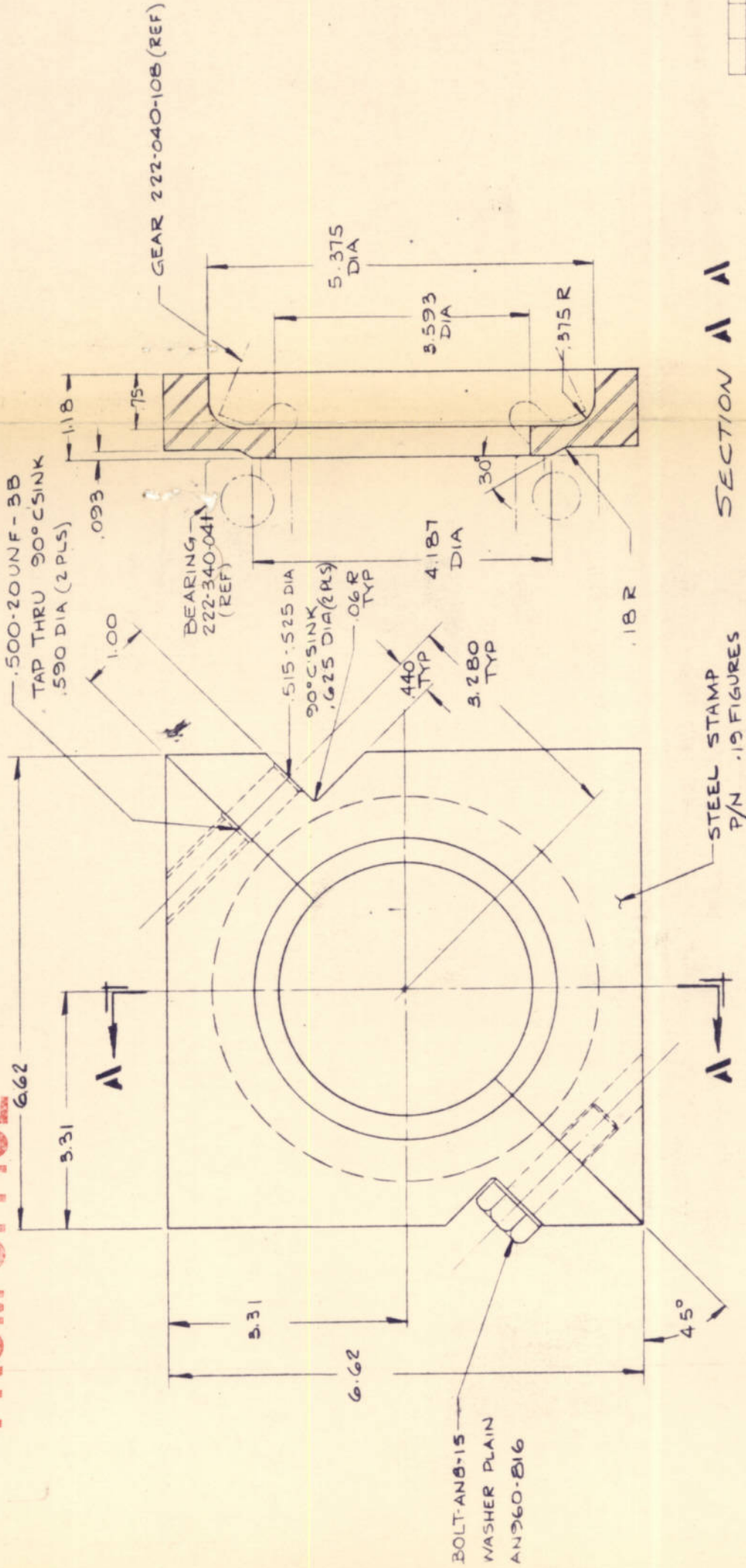


MASTER PRINT
DO NOT REMOVE
FROM OFFICE

FOR REFERENCE ONLY
NOT FOR PRODUCTION



- NOTES:
1. BREAK ALL SHARP EDGES .015R OR .015 x 40°-50° EXCEPT NOTED.
 2. HEAT TREAT TO 145,000-165,000 PSI ROCKWELL RC 32-36
 3. USED TO REMOVE 222-340-041 BE'G FROM 222-040-108 GEAR.

SECTION A A

STEEL STAMP
P/N .19 FIGURES

QTY REQD	PART OR IDENTIFYING NO	CODE	IDENT NO	NAME OR DESCRIPTION	STOCK SIZE	MATERIAL	MATERIAL SPEC	COMPL	DATE	REVISION
2	AN960-816			WASHER PLAIN						
2	ANB-15			BOLT						
	TIO3008			ADAPTER	125x7x7	4130ALSTL	COML			

UNLESS OTHERWISE SPECIFIED: 1. MARK PER BPS FW 4050 2. BREAK ALL SHARP EDGES 3. TORQUE PER BPS FW 4018 4. SAFETY PER BPS FW 4043 5. DIMENSIONAL LIMITS APPLY AFTER PLATING		APPLICABLE DOCUMENTS ABBREVIATIONS PER MIL-STD-13 DIMENSIONING AND TOLERANCING PER USAS Y14.5 ELECTRICAL SYMBOLS PER USAS Y32.3 ELECTRICAL REF DESIGNATIONS PER USAS Y32.16		DASH NO		222-040-022 222		NEXT ASSY		USED ON		APPLICATION											
SOURCES QUALIFIED AND APPROVED BY BHT FOR STANDARDS AND MATERIALS ARE LISTED IN REPORT 299-099-900.												FOR APPROVED INTERCHANGEABLE EQUIVALENTS AND SUPERSEDED PARTS—SEE BHT STANDARD 170-001											
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TREAT FINISH SPEC		MIL-H-6875		CONTRACT NUMBER DRAWING		CHECKED		TITLE		BELL HELICOPTER COMPANY		ADAPTER, BEARING REMOVAL, COLLECTOR PINION		DWG NO		TIO3008		SHEET 1 OF 1					

Not in Epicor